

Steam Sauna User Manual



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01. Installation requirements
02. Installation procedure
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1.Introduction

Welcome to the nation's most premium sauna experience! We're excited to be part of your journey towards improved health. Every day, thousands of users reap the benefits of saunas, including calorie burning, toxin reduction, pain relief, and complexion enhancement. Now, you can enjoy all these great benefits from the comfort and privacy of your own home. At Revivex, we are committed to providing superior home health products at unbeatable quality. Our client base is expanding daily, and we see your success as our success.

2.Installation

Installation requirements

- a. Do not plug any other appliances into the outlet with your sauna.
- b. Install the sauna on a completely leveled floor.
- c. Do not spray the exterior with water. If the floor is damp, install a floor separator to keep the sauna high & dry.
- d. Do not store flammable objects or chemical substances near the sauna.

3. Installation procedure

Corner Style

1. Place the bottom panel in the desired location of your sauna. **SEE FIG- 1**



FIG-1 Placing bottom floor



FIG-2 Assembling back panel (left)

2. Align the back panel (left and right) with bottom panel corresponding battens; make sure they are in line. **SEE FIG-2 & FIG-3.**



FIG-3 Assembling back panel (right)



FIG-4

3. Secure the panels by tightening the installation bolts from the outside at both the bottom and the corners, ensuring a bolt is placed in every designated hole. **SEE FIG-4**

4. Align the glass window (left and right) with bottom panel corresponding battens. **SEE FIG-5 & FIG-6**



FIG-5 Assembling the glass window(Left) **FIG-6** Assembling the glass window(Right)

5. To assemble the ceiling (top panel), secure it to the left and right back panels using the installation bolts from the back. **SEE FIG-7 & FIG-8**



FIG-7



FIG-8

6. Align the front glass window with the corresponding battens on the bottom panel. **SEE FIG-9**



FIG-9



FIG-10

Align the glass door with the corresponding battens on the bottom panel. Note: Handle the glass door with care to prevent damage. **SEE FIG-10**



FIG-11



FIG-12

8. Position the shelves inside against the left side of the glass window. **SEE FIG-11** & **FIG-12** for placement details.

9. Assemble the support for the sitting board and slide it vertically into the slot on the interior wall. Place the sitting board horizontally across the corresponding battens on the back panel. Secure it in place using screws. **SEE FIG-13** & **FIG-14**



FIG-13 Assembling sitting board's support



FIG-14 Assembling sitting board

10. Assemble the support for the second-floor sitting board. Place the sitting board horizontally on the corresponding battens of the back panel and secure it with screws. **SEE FIG-15 & FIG-16**



FIG-15 Assembling sitting board's support



FIG-16 Assembling sitting board

11. Position the shelves inside against the right side of the glass window and assemble the bench horizontally on the corresponding battens of the back panel. **SEE FIG-17 & FIG-18**



FIG-17



FIG-18

12. Remove the sauna stove from its packaging and verify all spare parts are included. Secure the stove to the floor. **SEE FIG-19**



FIG-19



FIG-20

13. Connect all the wires of the stove. **SEE FIG-20 to FIG 23**

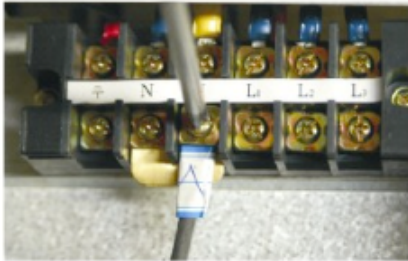


FIG-21



FIG-22

14. Assemble the stove fence using the screws, **SEE FIG-24 to FIG-26.**



FIG-23



FIG-24



FIG-25



FIG-26

15. Place the stove fence in its position, **SEE FIG-27**



FIG-25



FIG-26



FIG-27

16. Install the Sandglass and Thermo hygrometer in any location that you desire **SEE FIG-28 & FIG-29.**



FIG-28



FIG-29

17. Install the Oxygen Ionizer in its position and plug the wire in it. **SEE FIG-30**



FIG-30

18. Assemble the sealing rubber strip on the glass door. **SEE FIG-31**



FIG-31

19. Install the Door Handle. **SEE FIG-32 & FIG 34**



FIG-32



FIG-33



FIG-34

Straight Style A

1. Place the bottom panel in the desired location of your sauna. **SEE FIG-1**



FIG-1 Placing bottom floor



FIG-2 Assembling back panel

2. Align the back panel with bottom panel corresponding battens; make sure they are in line. **SEE FIG-2**

3. Align the left and right panels with bottom panel corresponding battens. **SEE FIG-3 to FIG-6.**



FIG-3



FIG-4



FIG-5



FIG-6

4. Secure the panels together by tightening the installation bolts from the outside at the bottom and the corners, ensuring a bolt is placed in every available hole. **SEE FIG-7**



FIG-7

5. Assemble the ceiling (top panel), **SEE FIG-8**



FIG-8

6. Align the glass window (front) with bottom panel corresponding battens. **SEE FIG-9**



FIG-9

7. Tighten the ceiling, back panel, left and right panels together using the installation bolts from outside. **SEE FIG-10**



FIG-10

8. Align the glass door with the corresponding battens on the bottom panel.
 Note: Handle the glass door with care to prevent damage. **SEE FIG-11**



FIG-11

9. Assemble the support for the sitting board and slide it vertically into the slot on the interior wall. Place the sitting board horizontally on the corresponding battens of the back panel and secure it with screws. **SEE FIG-12 & FIG-13**

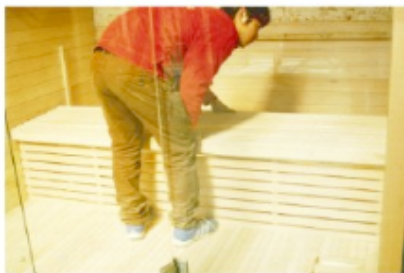


FIG-12 Assembling sitting board's support

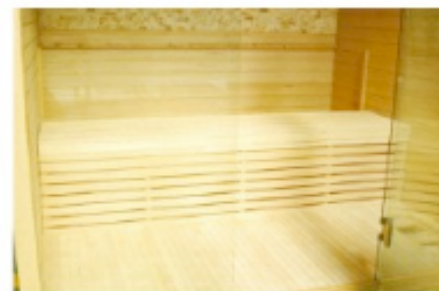


FIG-13 Assembling sitting board

10. Assemble the support for the second-floor sitting board. Position the sitting board horizontally on the corresponding battens of the back panel and secure it using screws. **SEE FIG-14 & FIG-15**



FIG-14 Assembling sitting board's support



FIG-15 Assembling sitting board

11. Position the shelves against the left glass window inside and assemble the bench horizontally on the matching battens of the left panel. **SEE FIG-16 & FIG-17**



FIG-16



FIG-17

12. Install the sandglass and thermo hygrometer in your preferred location. **SEE FIG-18 & FIG-19.**



FIG-18



FIG-19

13. Install the Oxygen Ionizer in its designated spot and connect the wire. **SEE FIG-20**



FIG-20

14. Remove the sauna stove from its packaging and verify all spare parts are present. Next, firmly attach the stove to the floor. **SEE FIG-21**



FIG-21

15. Connect all the wires of the stove. **SEE FIG-22 to FIG-25**



FIG-22



FIG-23



FIG-24



FIG-25

16. Assemble the stove fence using screws. **SEE FIG-26 to FIG-28**



FIG-26



FIG-27



FIG-28

17. place the stove fence ni its position, **SEE FIG-29**



FIG-29

Straight Style B

1. Position the bottom panel at the desired spot in your sauna **SEE FIG-1.**



FIG-1 Placing bottom floor

2. Align the back panel with the corresponding battens on the bottom panel, ensuring they are properly lined up.



FIG-29

Straight Style B

1. Position the bottom panel at the desired spot in your sauna **SEE FIG-1.**



FIG-1 Placing bottom floor

2. Align the back panel with the corresponding battens on the bottom panel, ensuring they are properly lined up. **SEE FIG-2**



FIG-2 Assembling back panel

3. Position the left and right panels so they align with the corresponding battens on the bottom panel. Refer to Figures 3 through 6 for guidance.



FIG-3

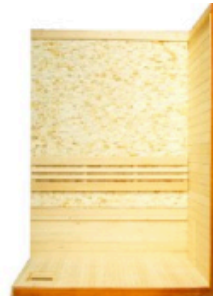


FIG-4



FIG-5



FIG-6

4. Secure the panels together by tightening the installation bolts from the outside—both at the bottom and the corners, using every designated hole for the bolts. **SEE FIG-7**



FIG-7

5. Assemble the ceiling (top panel). **SEE FIG-8 & FIG-9**



FIG-8



FIG-9

6. Align the front glass window with the corresponding battens on the bottom panel. **SEE FIG-10**



FIG-10

Align the glass door with the corresponding battens on the bottom panel. Note: Handle the glass door carefully to prevent damage. **SEE FIG-11**



FIG-11

8. Assemble the support for the sitting board and vertically slide it into the slot within the inner wall. Place the sitting board horizontally on the corresponding battens of the back panel, and secure it with screws. **SEE FIG-12 & FIG-13**



FIG-12A assembling sitting board's support



FIG-13 Assembling sitting board

9. Install the sandglass and thermohygrometer in your preferred location. **SEE FIG-14 & FIG-15**



FIG-14



FIG-15

10. Place the Oxygen Ionizer in its designated spot and connect the power cord.
SEE FIG-16



FIG-16

11. Remove the sauna stove from its packaging and verify all spare parts are present. Next, firmly attach the stove to the floor. **SEE FIG-17**



FIG-17

12. Connect all the wires of the stove **SEE FIG-18** to **FIG-21**.



FIG-18

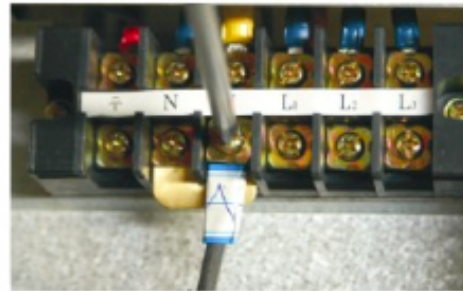


FIG-19



FIG-20



FIG-21

13. Assemble the stove fence using screws. **SEE FIG-22** to **FIG-24**



FIG-22



FIG-23



FIG-24

14. Place the stove fence in its position, **SEE FIG-25**



FIG-25

15. After ensuring all steps are completed correctly, connect the power and test the sauna to ensure proper functionality. Next, position the top board over the sauna unit, aligning it appropriately. Thread the power plug through the designated opening in the top board. Retrieve the screws provided with the assembly, and using a cross screwdriver, securely fasten the top board to the sauna unit.

Installation Complete.

Operation

1. Precautions

- a. Ensure all circuitry and the plug meet necessary requirements.
- b. Set the temperature and time to a comfortable level, typically 30 minutes at 120°F.
- c. Hydrate by drinking a cup of water before the sauna session.
- d. After continuous use for 2 hours, shut down the sauna for one hour.
- e. To prevent burns, avoid touching the heating element.

2. Operation:

- a. Only plug the sauna into a dedicated 110-120 volt wall outlet. Avoid sharing the outlet with other appliances. Use the ON/OFF switch to activate the sauna, ensuring to unplug it when not in use.
- b. Adjust the temperature using the 'temperature' button. If the 'heat' light is illuminated, every time the '+' button is pressed the temperature will increase by one degree. Holding the button for three seconds the temperature will adjust rapidly. Decrease the temperature similarly by pressing the '-' button. Once the sauna reaches the desired temperature, the 'heat' light will turn off.
- c. Control the interior light by pressing the 'light' button to toggle it on and off.
- d. If the sauna feels too stuffy, open the ceiling vent or the front door for ventilation.
- e. After completing your sauna session, remember to turn off the unit and unplug the power cable.
- f. To set the timer, press the 'function' button until the 'time' button blinks. Use the '+' and '-' buttons to set the timer from 5 to 90 minutes. Holding either button for three seconds will rapidly adjust the timer. When the display shows '05', the timer will sound, and the sauna will automatically shut off after 5 minutes. To extend your sauna session, reset the timer accordingly.

Warnings:

1.Safety Precautions:

- a. To prevent fire hazards, refrain from drying clothes or leaving towels in the sauna.
- b. Avoid burns or electric shocks by refraining from touching or using metal tools on the net cover of the sauna stove.
- c. Exercise caution around the sauna's light bulb; refrain from touching it while in operation. If the bulb needs replacement, switch off the sauna, wait until it cools down, and then proceed to change the bulb.
- d. Refrain from using the sauna if you have any of the following conditions:
 - Open wounds
 - Eye diseases
 - Severe diseases
 - Elderly or weak individuals, especially those with existing illnesses. Pregnant women and infants are strictly prohibited. Children above the age of 6 may use the sauna under adult supervision.
 - If you have a medical condition directly affected by temperature, consult a doctor before using the sauna.
- e. Pets should not be placed inside the sauna.
- f. Do not use the sauna if you are under the influence of alcohol.

Trouble Shooting

	Problem	Possible Causes	What To Do
1	Indicator light for power supply not working	The connector is not connected properly	Check the connector or replace a new one
		The fuse is burned	Change the fuse
2	Indicator light for function is not working	The corresponding indicator light is broken	Replace the relevant control panel
		The circuit board or components are broken	Replace the circuit board
3	Stove not heating up	Stove is broken	Replace with a new one Of the same specifications
		Its life will be shorted gradually for being used for many times	
		The fuse is burned out: L-Hand fuse holder:For back panel R-Hand fuse holder:For front panel	Replace with a new oneOf the same specifications

3	Stove not heating up	The wire junction is loose or the heater's wire is loose	Check it, and reconnect them tightly
		The circuit board relay is not functioning	Replace circuit board
4	Malfunctioning of Temperature setting	Some problems with heater	See the 3rd section of heater problem
		Senor wire is not functioning	Re-connect or replace the senor wire
		The circuit board for temperature controlling is not function	Replace the control panel circuit boare
5	Odor from the sauna	The circuit problems (fuse holder wire is loose, junction wire is loose,circuit board components is broken)	1)disconnect the power, check the power supply and voltage; 2)Find the objects with problems 3)Replace the damage
6	Light bulb is not working	Light bulb is burned out	Replace the light bulb
		Light bulb wiring is loose	Check connector or reconnect theLight bulb wiring
		The light bulb connector is broken	Replace it
		Problems with electrical control panel	Repair or replace it

Maintenance:

Cleaning:

Use a wet towel to clean the faceplate, or if necessary, use a small amount of hand soap mixed with warm water. Clean the sauna room using a wet cotton towel, then dry it with a clean, dry towel.

Avoid using benzene, alcohol, or strong cleaning chemicals on the sauna.

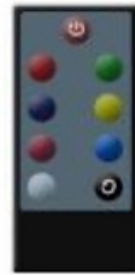
Note: Any chemical that can damage wood material will harm the sauna and its protective layer.

Do not leave the sauna running for more than 2 hours continuously.

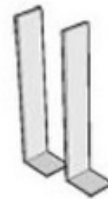
Transportation and Storage:

During transportation, avoid exposure to rain, snow, or strong collisions. Store the sauna in a dry environment; avoid damp locations.

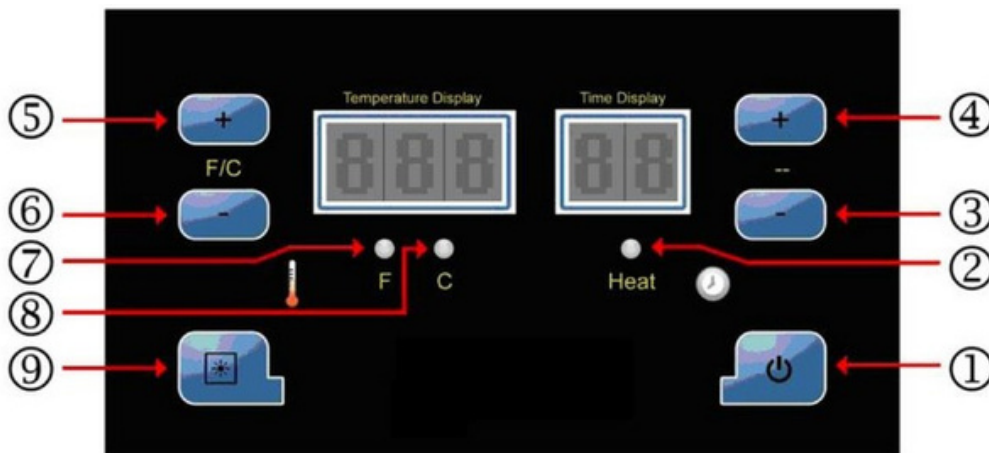
Color Therapy Lights (options) Some models will include color therapy lights (or chromo lights). The color lights are operated by the remote control only. Press any color on the remote control to turn the lights on and select a color. Press the “Cycle” button (lower right button) to cycle through the colors randomly. Press the “Power” button to turn the lights off.



AM/FM CD player The CD player will be pre-installed on the sauna. There are two parts to help removing the CD player if needed (2 L-shaped metallic pieces – image on the right).



Control Panel Operation Instructions



NO	Function	No	Function
1	Power Button (On/Off)	6	Temperature Control (reduce)
2	Heat Light	7	Fahrenheit Light
3	Timer Control (reduce time)	8	Celsius Light
4	Timer Control (increase)	9	Lights Button
5	Temperature Control (increase)		

Power Button (On/Off) (1)

This button turns the sauna on or off.

Heat Light (2)

The light will be on when the heaters are working. When the sauna reaches its desired temperature, the heaters and the Heat Light will turn off.

Timer Control (3/4)

Use (+) or (-) to increase or decrease the sauna timer. It will count down until 00 and shut down the heaters.

Continues Working Time If you would like to keep the sauna working continuously (no time limit), press and hold both (+) and (-) buttons, the display should show two dashes (--). To start the timer again, just click on one of the Timer Control buttons.

Temperature Control (5/6) Use the (+) or (-) to increase or decrease the sauna temperature. The heaters will turn off when the sauna reaches its desired temperature.

Fahrenheit and Celsius Lights (7/8) These lights indicate what measurement is used to display the temperature. To switch between Fahrenheit and Celsius, press and hold both Temperature Control buttons.

Control sauna by Mobile phone

The system can be conveniently controlled remotely using a mobile phone.

1. For users outside the country, they can download the "Cloud Intelligence" app from the Android or Apple App stores and install it on their mobile phones.
2. User Registration: Overseas users have the option to register using either their QQ or mobile phone number. During registration, they can select their registered address corresponding to the country where the device is located.
3. Setting Up the Distribution Network:

This is a crucial step, and currently, there are two methods available for setting up the distribution network.

Method: Direct Distribution Network in the App

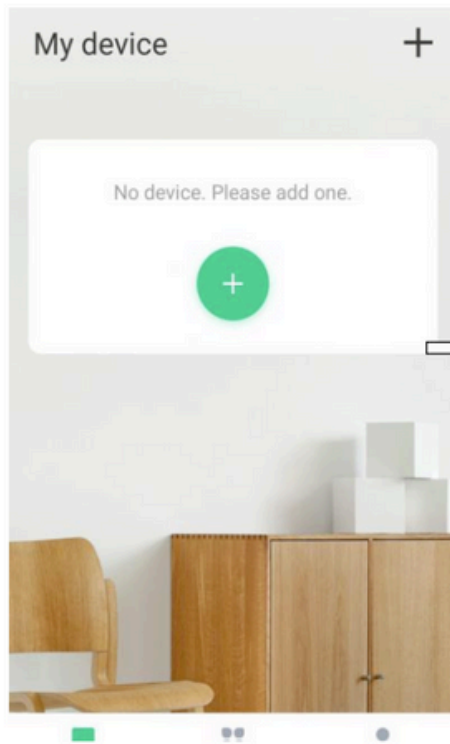
Ensure that the mobile phone is connected to the same network as the device.

Within the "Cloud Intelligence" app, click on the following settings for network distribution.

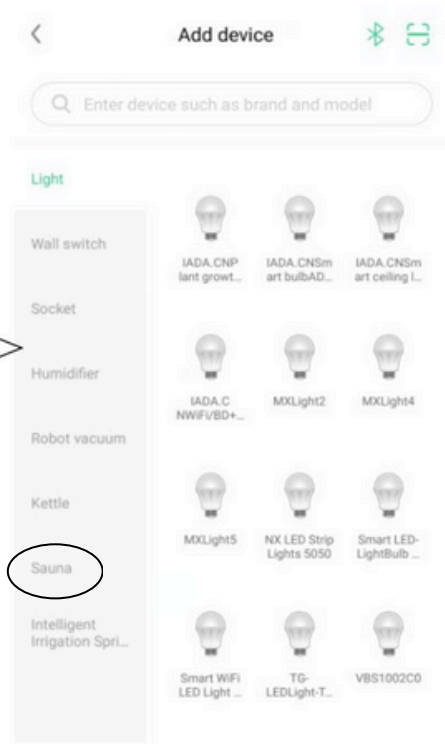
QR code:



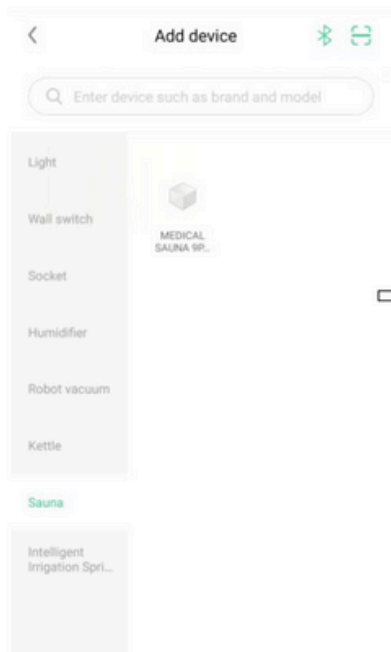
scan to download the app



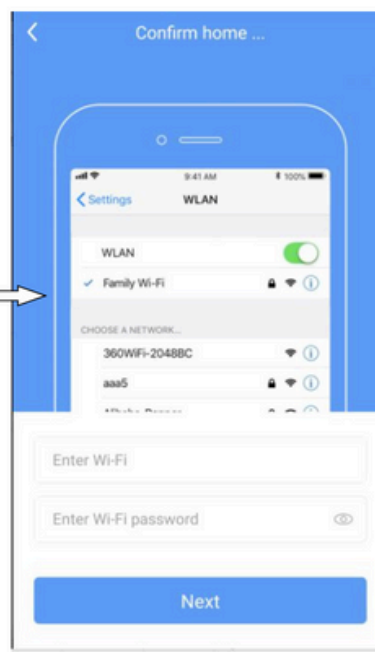
Click "+"



Find Sauna

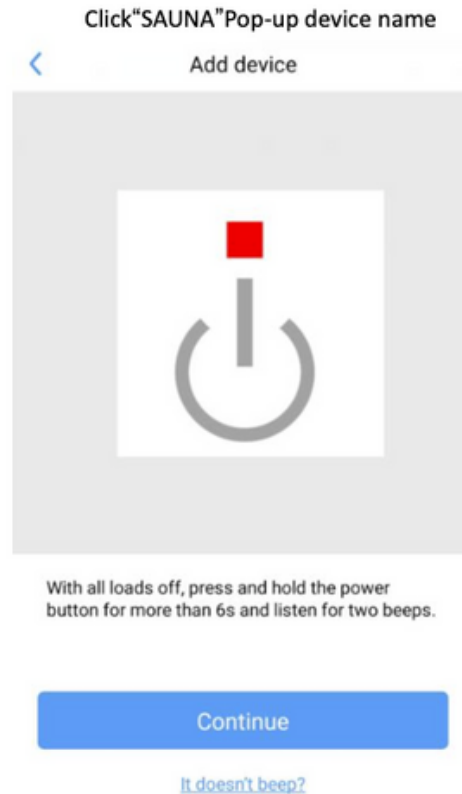


Click "SAUNA" Pop-up device name



Enter the WIFI password and click Next

Once the interface appears, the device is in standby mode (when power is off). Press and hold the ON/OFF button to initiate activation. Upon hearing two beeps from the buzzer, proceed by tapping 'Continue' on the mobile interface to commence automatic network distribution. Upon successful distribution, you can utilize your mobile phone to operate the sauna.



Warranty Information

- The Sauna warrants its products to be free of defects in material and workmanship.
- This warranty extends only to:
 - 1.a retail purchaser of a sauna or parts directly from the **Revivex**;
 - 2.the authorized wholesale purchaser of a sauna or parts directly from the **Revivex**; or
 3. a retail purchaser of a sauna or parts from the supplier authorized wholesaler. However, in the event of a sale, transfer or conveyance of a sauna or parts from any of the three (3) proceeding persons or entities, any rights, duties and obligations associated with this warranty shall be null and void and of no further force and effect. The sauna or parts must be purchased and used within one year of the delivery date. The sauna or parts must be placed in an indoor environment unless the sauna or parts are specifically designed for outdoor use. If an indoor sauna or parts are placed in an outdoor environment, warranty shall be null and void and of no further force and effect. The controls, heaters, electrical parts and wiring must be kept dry at all times and not exposed to any water or liquids. The warranty begins on the original date of purchase, and is valid only on products purchased and used in the pointed market. To receive warranty service, the purchaser must contact the supplier for problem determination and service procedures. Warranty service can only be performed by the supplier authorized service center. The original dated bill of sale must be presented upon request as proof of purchase to the supplier or the supplier authorized service center. In-home service will be provided during the warranty labor period subject to availability within the contiguous United States or Canada. In-home service is not available in all areas. To receive in- home service, the product must be unobstructed and accessible from floor level to service personnel. If during in- home service repair cannot be completed, it may be necessary to remove, repair and return the product. If in-home service is unavailable, the supplier may elect, at our option, to provide for transportation of our choice to and from the supplier authorized service center. Otherwise, transportation to and

from the supplier authorized service center is the responsibility of the purchaser.

This warranty covers manufacturing defects in materials and workmanship encountered in normal use of this product, and shall not apply to the following, including, but not limited to: damage which occurs in shipment; delivery and installation; applications and uses for which this product was not intended; altered product or serial numbers; cosmetic damage or exterior finish; accidents, abuse, neglect, fire, water, lightning or other acts of nature; use of products, equipment, systems, utilities, services, parts, supplies, accessories, applications, installations, repairs, external plumbing and leaks, external wiring, circuit breakers, fuses or connectors not supplied and authorized by the supplier, or which damage this product or result in service problems; incorrect electrical line voltage, fluctuations, and surges; customer adjustments and failure to follow operating instructions, cleaning, maintenance and environmental instructions that are covered and prescribed in the instruction book; consumable items including light bulbs.

The Sauna shall not be liable for the loss of use of the sauna or other incidental or consequential damages. Under no circumstances shall the supplier or any of its representatives be held liable for injury to any persons or damages to any properties. Specifications are subject to change without notice. The sauna uses the highest quality wood in our product lines. All structures using wood are susceptible to minor dents, scratches and scuffing. This is normal and will not affect the integrity or operation of your sauna.

Wood is a living material that continues to respond to climate conditions, even after being manufactured into a sauna

Variations in the color or grain, and irregularities such fine cracks are part of the natural beauty of the wood and in no way should be considered defects. During normal operation, wood may

crack slightly due to the changes in moisture level. This will not affect the structural integrity of the sauna.

Prior to shipping, the wood is inspected for consistency, color and quality. Our saunas are shipped around the globe, and can experience slight blemishes, scratches or scuffs in transit. In most cases, these blemishes on the exterior of the sauna can be concealed by using a small amount of furniture polish, oil or other furniture treatment. The interior blemishes, scratches, or scuffs can be either left alone, sanded or combination of gluing plus sanding. Please avoid any treatment containing benzene or a high concentration of alcohol.

ATTENTION: Shipping damage must be notated on the Bill of Lading (BOL). The Supplier must be notified of any damage to your sauna within three (3) business days of signing the BOL. Failure to notify the supplier within the established time frame will result in the owner taking full responsibility for cost of ALL REPLACEMENT PARTS including shipping and handling fees.